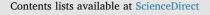
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In-situ preparation of Ti_3C_2/Ti^{3+} -TiO₂ composites with mosaic structures for the adsorption and Photo-degradation of flowing acetaldehyde under visible light



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ARTICLE INFO

Keywords: Mosaic structure Photocatalytic oxidation Acetaldehyde Yisible light Heterojunction composite

ABSTRACT

Photocatalytic degradation has been proven to be an effective way in the elimination of gaseous acetaldehyde. This work provided a facile in-situ method for the fabrication of Ti_3C_2/Ti^{3+} -TiO₂ photocatalysts by oxidizing Ti_3C_2 with H_2O_2 . A novel mosaic structure formed by small Ti^{3+} -TiO₂ nanoparticles embedded in Ti_3C_2 layers was obtained by adjusting the synthesis parameters. Compared with pure Ti_3C_2 , a 60-fold increase in the BET-SSA was observed in Ti_3C_2/Ti^{3+} -TiO₂ composites, which benefits the capture of the flowing acetaldehyde gas. Self-doped TiO₂ nanoparticles induced by the incomplete oxidation process enabled the photodegradation of acetaldehyde under visible light. Besides, the closely contact between the two components helps the transfer of photon-induced charge carriers from TiO₂ to Ti_3C_2 , which suppressed the recombination of electron-hole pairs and promoted the generation of avisible light, a degradation efficiency of around 27% was achieved by applying Ti_3C_2/Ti^{3+} -TiO₂ as the photocatalyst. This work provided a new facile method for the in-situ fabrication of heterogeneous structures for the photocatalytic elimination of acetaldehyde under visible light.

1. Introduction

The emission of indoor air pollutants has become a serious public health issue. As one of the common indoor pollutants, acetaldehyde, which may be emitted by glues, paints, decorates etc., is an irritant of the skin, eyes, throat and respiratory tract [1]. Photocatalytic oxidation (PCO) has been proven to be a powerful means in the degradation of indoor acetaldehyde for its low energy consumption [2–5]. In the past decades, TiO₂ has been applied as a promising and environmentalfriendly photocatalytic material for the purification of water pollutants due to its strong oxidizing power and easy accessibility [6-9]. However, some intrinsic properties of TiO₂ severely limit its application in the industry of air-purification. On one hand, due to its wide bandgap of 3.2 eV, TiO₂ could only utilize sunlight in the UV region ($\lambda < 388$ nm) [8], which only accounts for 4–5 percent of the total solar energy [10]. On the other hand, unlike aqueous photocatalytic reactions, the low concentration of gaseous pollutants and the short residence time call for photocatalysts with high specific surface area (SSA) and strong affinity

for target molecules [10]. The specific surface area of P25, which is about 47 m^2/g , is not high enough for the effective capture of gaseous pollutants [11].

Great efforts have been made to overcome these issues in the past decades. Doping TiO_2 with metal or nonmetal elements was proven to be an effective way in broadening its adsorption spectra [4,12]. By inducing doping levels inside the forbidden band of TiO_2 , the utilization of visible light becomes possible for the doping states could act as acceptors or donors of photon-generated electrons. In the recent years, self-doped TiO_2 has been developed as a powerful tool in the photocatalytic degradation of organic molecules [13–16]. In the 1950s, Cronzmeyer and Gilleo [17] found that by reducing rutile TiO_2 in a hydrogen atmosphere, a tail in the visible range appeared in the adsorption spectra of the as-prepared blue crystal. Different synthesis methods for preparing Ti^{3+} -doped TiO_2 has been developed, including calcination under hydrogen atmosphere [18] or with NaBH₄ [13,19], metal reduction [14], plasma treatment [20] or partial oxidation of precursors with Ti, Ti(II) and Ti(III). Chen et al. [21] aged TiO_2 in a

https://doi.org/10.1016/j.apsusc.2020.147101 Received 27 March 2020; Received in revised form 24 June 2020; Accepted 26 June 2020 Available online 09 July 2020 0169-4332/ © 2020 Elsevier B.V. All rights reserved.

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20.0-bar H₂ at 200 °C for 5 days to prepare black TiO₂, which has drawn lots of attention in the photocatalytic degradation of organic pollutants and water splitting. However, most of the preparation methods reported rely on the application of high temperature, dangerous hydrogen gas or long reaction time, which limit the large-scale fabrication and application of self-doped TiO₂. In addition, most of the self-doped TiO₂ fabricated on the basis of P25 or anatase TiO₂ inherited its small specific surface area [22,23], which made it not suitable for the capture and degradation of organic gaseous contaminants. Various conductive 2-D materials such as grapheme [24], g-C₃N₄ [25] and TaS₂ [3] have been widely applied as co-catalysts to promote the separation of charge carriers and increase the total SSA of the photocatalysts. However, most of the composites were synthesized through hydrothermal or electrostatic attraction methods, the agglomeration of TiO₂ particles and the poor interaction between TiO₂ and co-catalysts severely held back the transfer of charge carriers between the two components. MXene is an emerging 2-dimensional material synthesized firstly by Yury Gogotsi's group in 2011 [26]. Much attention has been payed to some typical MXene materials such as Ti₃C₂, Ti₃N₂ and their composites with TiO₂ in the elimination of gaseous pollutants due to their large specific surface area, high conductivity and abundant surface functional groups [27]. As the most investigated MXene material by far, Ti₃C₂ is commonly synthesized through etching the Al layer of Ti₃AlC₂ by HF. Lotfi et al. found that by oxidizing Ti₃C₂ in dry air, Ti atoms would migrate to the surface of the material and bond with O2, while the left C atoms would bond with each other to form a carbon substrate [28]. Carbon-TiO₂ hybrid materials can be synthesized by controlling the reaction temperature and time. Naguib et al. oxidized Ti_3C_2 in air at 1150 °C for 30 s to get carbon sheets covered by TiO2 with a specific surface area of ~50 m²/g [23]. Liu et al. fabricated TiO₂@C/g-C₃N₄ hybrid materials on the basis of Ti₃C₂ and melamine through a facile calcination method [29]. The as-prepared TiO₂@C/g-C₃N₄ exhibited a specific surface area of 49.5 m^2/g . In addition to being calcinated in air or CO₂, hydrothermal treatment was also applied in the oxidation of Ti₃C₂ to fabricate TiO₂/Ti₃C₂ hybrid materials. Gao's results illustrated an improved photocatalytic activity of TiO2/Ti3C2 in the degradation of methyl orange compared with pure TiO₂ or Ti₃C₂ [30]. Peng et al. further controlled the facets of TiO₂ in the hydrothermal reaction with the assistance of the directing reagent NaBF₄ [31]. (001) TiO₂/Ti₃C₂ displayed a longer electron lifetime due to the effective separation of photongenerated electron-hole pairs on the interface between TiO_2 and Ti_3C_2 , which enabled a significant improved photodegradation of methyl orange. These results indicate that the construction of TiO₂/Ti₃C₂ heterojunctions is an effective way in prolonging the lifetime of electronhole pairs and promoting the formation of reactive radicals. However, in most cases, Ti atoms are oxidized into Ti⁴⁺ atoms in TiO₂ due to the difficulties in controlling the oxidation extent in the calcination or hydrothermal methods, no catalytic ability under the irradiation of visible light has been reported to our knowledge. As the oxidation processes in both the calcination treatments and the hydrothermal reactions mainly happen on the surface of Ti₃C₂, only Ti atoms from the outer surface of the Ti₃C₂ could react with the oxidants to form TiO₂ nanoparticles, which is not favorable for the fully contact between the two components. Besides, most of the TiO₂/Ti₃C₂ hetero-structures fabricated previously shows small specific surface areas of around $50 \text{ m}^2/\text{g}$, which hinders their application in the field of air purification.

Herein, a facile chemical oxidation method for the fabrication of Ti_3C_2/Ti^{3+} -TiO₂ composites at room temperature was proposed by using H_2O_2 as the oxidant. Through adjusting the reaction parameters, Ti_3C_2/Ti^{3+} -TiO₂ composites with a mosaic structure were synthesized, in which self-doped TiO₂ nanoparticles were embedded in Ti_3C_2 layers. Remarkable specific surface area (~125 m²/g) and improved adsorption for flowing acetaldehyde molecules were achieved. As expected, the Ti_3C_2/Ti^{3+} -TiO₂ composites exhibited a strong absorption of visible light due to the formation of impurity levels inside the forbidden band of TiO₂. A degradation efficiency of 27% was achieved by applying

 Ti_3C_2/Ti^{3+} -TiO₂ composite in the photocatalytic degradation of flowing acetaldehyde under the illumination of visible light. Essentially, the remarkable results found in this paper provide a new way for the designing and synthesizing of heterojunction photocatalysts based on TiO₂.

2. Material and methods

2.1. Materials

 Ti_3AlC_2 powders (200 meshes) were purchased from Forsman Scientific Corporation (China). 40% hydrofluoric acid (HF, 40%) and 30% hydrogen peroxide (H₂O₂, 30%) were provided by China National Medicines Corporation. Deionized water (18.2 MU cm; Milli-Q Advantage A10, Burlington, USA)) was used as solvents for the synthesis of Ti_3C_2/Ti^{3+} -TiO₂ composites. Acetaldehyde standard gas (1000 ppm) was supplied by Shanghai Weichuang Standard Gas Analytical Technology Co. LTD.

2.2. Synthesis of Ti_3C_2 and Ti_3C_2/Ti^{3+} -TiO₂ composites

 $\rm Ti_3C_2$ powders was synthesized by etching Ti_3AlC_2 powders with HF for 18 h at room temperature according to the method reported by Yang et al. [32]. The Ti_3C_2/Ti^{3+}-TiO_2 composites was obtained by oxidizing Ti_3C_2 with H_2O_2. To be specifically, 0.3 g Ti_3C_2 was dispersed in 10 ml deionized water. 2 ml 30% H_2O_2 was added to the dispersion as an oxidant. The mixed solution was stirred at 40 °C for 10 min to get a black gel. After being dried at the temperature of 60 °C, the gel would turn into the grey Ti_3C_2/Ti^{3+}-TiO_2-1 composite powders.

In a typical synthesis procedure, 0.1 g Ti_3C_2/Ti^{3+} - TiO_2 -1 was dispersed in 6 ml deionized water. 30% H₂O₂ with a certain volume ranging from 50 µl to 150 µl was added to the dispersion under agitation. After stirring at room temperature for 10 min, the dispersion was dried at 60 °C to get composite powders with the color gradually changing from green to yellow. The composites synthesized by adding 50 µl and 100 µl H₂O₂ was chosen to study the oxidation process and characterize the performance of Ti_3C_2/Ti^{3+} - TiO_2 composites in the photocatalytic degradation of gaseous acetaldehyde, which were denoted as Ti_3C_2/Ti^{3+} - TiO_2 -2 and Ti_3C_2/Ti^{3+} - TiO_2 -3, respectively.

2.3. Material characterization

Transmission electron microscopy (TEM) images were obtained on JEM-2100F transmission electron microscope and scanning electron microscopy (SEM) images were acquired on a SU9000 scanning electron microscopy. The thermogravimetric (TG) analysis was carried out on a NETZSCH STA449C thermo analyzer. The UV-vis adsorption spectra were collected by a Perkin Elmer Lambda 950 UV-vis spectrometer. X-ray diffraction (XRD) were characterized by a Rigaku D/max 2550 V XRD system with a monochromatic Cu Ka radiation. X-ray photoelectron spectroscopy (XPS) was measured by a Thermo Fisher Scientific ESCAlab250. XPS samples were prepared by pressing the powders onto the surface of a conductive In particle. An argon sputter ion gun was applied to mitigate surface charging during the XPS tests. All binding energy were calibrated by using contaminated carbon (C1s = 286.4 eV) as a reference. The specific surface area of the samples were tested by a Quadrasorb SI specific surface analyzer. The electron spin resonance (ESR) signals of active radicals was tested on a spectrometer (JES-FA200, JEOL, Japan) by using DMPO as the trapping agent. The electron spin resonance (ESR) signals of Ti³⁺ were tested through the same spectrometer. The photoluminescence spectra (PL) of the samples were obtained with a FLS920 steady-state transient fluorescence spectrometer provided by Edinburgh Instruments with an excitation wavelength of 320 nm.

2.4. Adsorption and photodegradation efficiency of acetaldehyde

0.1 g Ti₃C₂/Ti³⁺-TiO₂ composites were coated on a 15 cm*7 cm glass slide and placed in a sealed reaction chamber with transparent quartz cover. A mixed gas of acetaldehyde (with an initial concentration of 500 ppm) and air was injected into the chamber continuously with a fixed flow rate of 20 sccm. The concentration of acetaldehyde was analyzed by a gas chromatography connected to the reaction chamber. An adsorption–desorption equilibrium was achieved before starting the light irradiation to characterize the performance of the photocatalysts in capturing acetaldehyde molecules and excluding the effect of adsorption when evaluating the photodegradation ability of the composites. The volume of acetaldehyde was calculated according to Eq. (1):

$$V_{acetaldehyde} (ml/g) = \frac{[\int_0^{90} [A'(t) - A(t)]dt]}{C_0} \times 20ml/min \times 500 \times 10^{-6}/0.1g$$
(1)

 $V_{acetaldehyde}$ (ml/g) stands for the volume of acetaldehyde adsorbed by 1 g of the photocatalyst, A'(t) represents the peak area of the GC signal for acetaldehyde with no photocatalyst in the reaction chamber at t minutes and A(t) stands for the peak area obtained when photocatalysts are applied. The adsorption processes last for 90 min until the adsorption–desorption equilibrium are reached. 20 ml/min is the flow rate of the mixed gas and 500 ppm is the volume content of acetaldehyde in the mixed gas. 0.1 g photocatalysts are applied in the adsorption experiments.

A 500 W Xenon light was then utilized in the experiments, which was placed 20 cm above the reaction chamber. A filter was applied when measuring the performance of the catalysts under visible light. The removal ratio η was calculated according to Eq. (2):

$$\eta = (1 - C/C_0) * 100\%$$
⁽²⁾

where C_0 stands for the initial concentration of acetaldehyde and C stands for the concentration of acetaldehyde in the gas flow after going through the reaction chamber.

3. Results and discussion:

3.1. Synthesis and characterization of few-layer Ti_3C_2 and Ti_3C_2/Tt^{3+} -TiO₂ composites

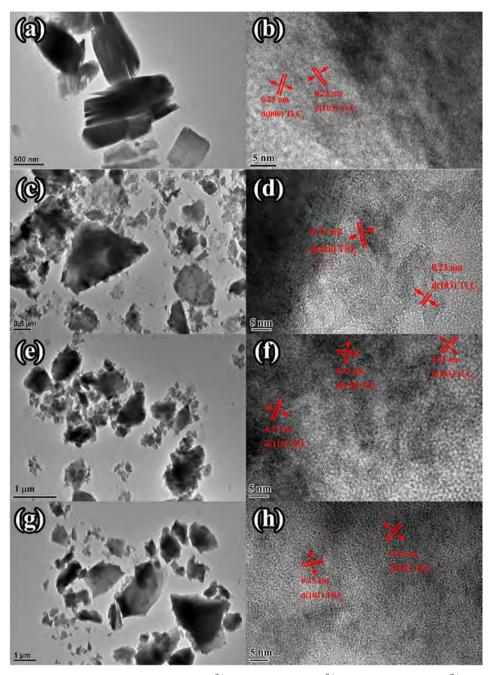
 $\mathrm{Ti}_3\mathrm{C}_2$ was synthesized through etching $\mathrm{Ti}_3\mathrm{AlC}_2$ with HF at room temperature for 18 h and freeze-dried to get a black powder. The selective etching of Al atoms leads to the formation of few-layer Ti₃C₂ plates with an average size of 4 µm (Fig S1b). Nanoplates with an accordion-like structure as well as single-layered nanosheets are observed in the as-prepared Ti₃C₂ samples (Figs. 1a, b and S1), indicating the successive etching of Al atoms and the formation of delaminated Ti₃C₂. HRTEM (Fig. 1b) gives the lattice structure of Ti₃C₂ with interlayer spaces of 0.25 nm and 0.23 nm, corresponding well with the (006) and (103) planes of Ti₃C₂, respectively [33]. Selective area electron diffraction pattern (Fig. S1d) shows a hexagonal symmetry, indicating that the Ti₃C₂ inherited a hexagonal lattice structure from the initial Ti₃AlC₂ phase [26]. The addition of H_2O_2 rapidly turns the suspension of Ti_3C_2 into a gel within 10 min (Fig S2). As reported previously, Ti atoms in TiC would react with H₂O₂ to form water soluble [Ti(OH)₃O₂] complex, leaving the carbon atoms to form amorphous carbon structures [34]. Similar reaction could be expected in Ti₃C₂·H₂O₂ would attack the Ti-C bonds and form [Ti(OH)₃O₂]⁻ complex with Ti, leaving the carbon atoms to form a film-like structure (Fig. S3a). The formation of the [Ti (OH)₃O₂]⁻ complex and the swelling of Ti₃C₂ layers results in the conversion from a uniform dispersion to a black gel. When drying the gel at the temperature of 60 °C, $[Ti(OH)_3O_2]^-$ complex decomposes into TiO_2 and water and lead to the formation of $\text{Ti}_3\text{C}_2/\text{Ti}^{3\,+}\text{-}\text{TiO}_2$

composites. Nanoparticles with diameters around several nanometers starts to appear on the surface of Ti₃C₂ layers. Lattice fringes with an inter-plane spacing of 0.23 nm are depicted in Fig. 1d, corresponding to the (1 0 3) facet of anatase Ti₃C₂. An interlayer space of around 1 nm could be observed in the HRTEM image of Ti₃C₂/Ti³⁺-TiO₂-1 (Fig. S3b). In addition to the lattice structure of Ti₃C₂, small particles with an interlayer space of 0.33 nm are also observed in the HRTEM image of Ti₃C₂/Ti³⁺-TiO₂-1, confirming the formation of small TiO₂ nanoparticles on Ti₃C₂ layers.

By further oxidize Ti_3C_2/Ti^{3+} -TiO₂-1 with H₂O₂, powders with the color of green (Ti₃C₂/Ti³⁺-TiO₂-2) and yellow (Ti₃C₂/Ti³⁺-TiO₂-3) could be obtained. Some of the large nanoplates observed in the SEM image of Ti₃C₂ break into small fragments with sizes ranging from tens to a hundred nanometers while small nanoparticles with the size of several nanometers can be seen on the fragments (Fig. S4). The change in the micromorphology can be attributed to the destruction of Ti-C bonds in the Ti₃C₂ skeleton and the formation of TiO₂ nanoparticles. More nanoparticles are observed in the HRTEM image of Ti₃C₂/Ti³⁺- TiO_2 -2 and Ti_3C_2/Ti^{3+} - TiO_2 -3 with diameters similar to the ones in $\mathrm{Ti}_{3}C_{2}/\mathrm{Ti}^{3\,+}\text{-}\mathrm{Ti}O_{2}\text{-}1,$ indicating the further oxidation process mainly causes the formation of new particles instead of the growing of nanoparticles formed during the first stage. Unlike Ti_3C_2/Ti^{3+} -TiO₂-1 and Ti₃C₂/Ti³⁺-TiO₂-2, no obvious lattice structure can be distinguished around the TiO_2 nanoparticles in Ti_3C_2/Ti^{3+} - TiO_2 -3 (Fig. 1h), meaning that the particles might be surrounded by amorphous carbon.

In the purpose of understanding the change in the micromorphology of Ti₃C₂/Ti³⁺-TiO₂ composites during the oxidation process, the crystallite structure of the samples was revealed by XRD. Compared with the XRD pattern of Ti₃AlC₂ reported previously [35], the (002) peak at 9.6° shifts to 8.67°, meaning the lattice parameter c increases from 18.4 Å to 20.4 Å due to the successive etching of Al layers. None of the peaks in the XRD pattern of Ti₃C₂ is assigned to TiO₂. The peak at 8.67° is broadened in Ti $_3C_2/Ti^{3+}$ -TiO $_2$ -1 and Ti $_3C_2/Ti^{3+}$ -TiO $_2$ -2, which might be caused by the partial destruction of the Ti_3C_2 skeleton by H_2O_2 . However, the existence of this peak meaning that the layered structure is still preserved in the oxidizing process, which corresponds well with the micromorphology of the samples. In contrast, the peak at 8.67° disappears for Ti₃C₂/Ti³⁺-TiO₂-3, indicating the complete sabotage of the Ti₃C₂ skeleton. The specific surface area (SSA) of the samples were characterized by the Brunauer-Emmett-Teller (BET) analysis (Fig. 2b). For fewer-layered Ti_3C_2 , a relatively small BET SSA of 1.957 m²/g is observed with an type III isothermal curve. The relatively low BET-SSA of Ti₃C₂ severely limits the number of active sites for the adsorption and degradation of gaseous molecules and holds back its application in the air purification field. Oxidizing Ti_3C_2 with H_2O_2 causes a drastic increase in the specific surface area with $\mathrm{Ti}_3C_2/\mathrm{Ti}^{3\,+}\text{-}\mathrm{Ti}O_2\text{-}2$ demonstrating a BET-SSA of 125.326 m²/g, nearly 60 times higher than that of Ti₃C₂. Unlike few-layered Ti₃C₂, type II isothermal curves are observed for Ti₃C₂/Ti³⁺-TiO₂-1 and Ti₃C₂/Ti³⁺-TiO₂-2 with average pore diameters of 6.1 nm and 5.3 nm, respectively (Fig. S6). The rapid increase in the specific surface area and the formation of mesopores might be attributed to the swelling of Ti₃C₂ layers happened during the oxidation procedure and the formation of TiO₂ nanoparticles. Interestingly, the BET surface area drops to 13.108 m²/g in Ti₃C₂/Ti³⁺-TiO₂-3, which might be attributed to the collapse of the layered structure of Ti₃C₂ and the agglomeration of TiO2 nanoparticles as observed in the XRD and SEM results. The formation of the mosaic structure of TiO2 nanoparticles embedded the layered substrates is the main reason for the tremendous increase in the S_{BET} of Ti₃C₂/Ti³⁺-TiO₂ composites compared with Ti₃C₂.

During the oxidation of Ti_3C_2 , the incomplete oxidation of Ti atoms in Ti_3C_2 would result in TiO_2 nanoparticles with abundant oxygen vacancies, which could not only work as active sites for the adsorption and activation of O_2 , but also create impurity levels inside the forbidden band of TiO_2 [36]. Electron spin resonance (ESR) tests were carried out to characterize the amount of oxygen vacancies in Ti_3C_2 and as-



 $\textbf{Fig. 1. TEM and HRTEM images of } Ti_{3}C_{2} \text{ (a, b), } Ti_{3}C_{2}/Ti^{3+} \text{-}TiO_{2}\text{-}1 \text{ (c, b), } Ti_{3}C_{2}/Ti^{3+} \text{-}TiO_{2}\text{-}2 \text{ (e, f) and } Ti_{3}C_{2}/Ti^{3+} \text{-}TiO_{2}\text{-}3 \text{ (g, h).} \\ Ti_{3}C_{2}/Ti^{3+} \text{-}TiO_{2}\text{-}2 \text{ (e, f) and } Ti_{3}C_{2}/Ti^{3+} \text{-}TiO_{2}\text{-}3 \text{ (g, h).} \\ Ti_{3}C_{2}/Ti^{3+} \text{-}TiO_{2}/TiO_{2}/TiO_{2}/TiO_{2}/TiO_{2}/TiO_{2}/TiO_{2}/TiO_{2}/TiO_{2}/TiO_{2}/TiO_{2}/TiO_{2}/TiO_{2}/TiO_{2}/TiO_{2}/$

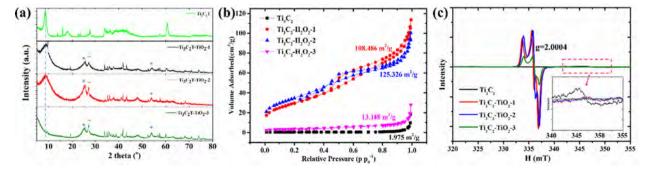


Fig. 2. XRD spectra (a), Nitrogen adsorption-desorption isotherm curves (b) and ESR spectra (c) of Ti₃C₂ and Ti₃C₂/Ti³⁺-TiO₂ composites.

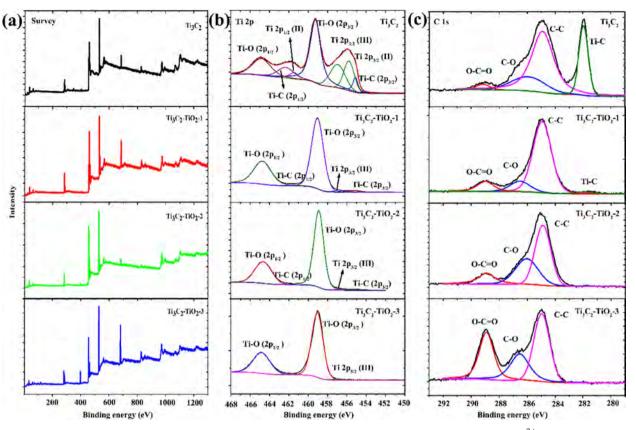


Fig. 3. The XPS survey spectra (a) and the high resolution XPS spectra of Ti 2p (b) and C 1s (c) for Ti₃C₂ and Ti₃C₂/Ti³⁺-TiO₂ composites.

prepared Ti₃C₂/Ti³⁺-TiO₂ composites. The signal at the g value of 1.95 is assigned to the Ti^{3+} species in Ti_3C_2 [22]. The formation of $Ti_3C_2/$ Ti³⁺-TiO₂ composites results in the movement of the Ti³⁺ signal from the g value of 1.95 to 2.004, which might be related to the formation of oxygen vacancies [22]. No obvious signals for oxygen vacancies (g = 2.004) is observed in the ESR spectrum of Ti₃C₂ while Ti₃C₂/Ti³⁺- TiO_2 composites exhibit a strong signal at g = 2.004, confirming the formation of oxygen-vacancy-rich TiO₂ nanoparticles during the oxidation of Ti_3C_2. Compared with Ti_3C_2/Ti^3+-TiO_2-1 and Ti_3C_2/Ti^3+-TiO₂-2, a decrease occurred in the intensity of the signals for oxygen vacancies in Ti₃C₂/Ti³⁺-TiO₂-3, which might be attributed to the further oxidation of unsaturated Ti atoms in TiO_2 nanoparticles by H_2O_2 . New signals with g values ranging from 2.01 to 2.03 appears in the ESR spectra of Ti_3C_2/Ti^{3+} -TiO₂-2 and Ti_3C_2/Ti^{3+} -TiO₂-3, which are induced by Ti³⁺ with multiple tetrahedral coordination environments generated during the oxidation of Ti₃C₂ [22]. The in-situ fabrication of Ti₃C₂/Ti³⁺-TiO₂ composites provides us with a useful way in controlling the formation and amount of oxygen vacancies, which is quite helpful for the optimization of the composite photocatalysts and the effective adsorption and photodegradation of gaseous acetaldehyde.

XPS analysis was also carried out to further understand the oxidation process by characterizing the chemical environment of surface and bulk Ti atoms (Fig. 3b). For as-prepared Ti₃C₂, peaks at 455.0 eV, 457.0 eV, 458.9 eV, 461.3 eV 462.5 eV and 464.6 eV are assigned to Ti–C (2p_{3/2}), Ti (III) 2p_{3/2}, Ti–O (2p_{3/2}), Ti(II) 2p_{1/2}, Ti–C (2p_{1/2}) and Ti–O (2p_{1/2}) [37,38]. The Ti–O bonds may be originated from the surface functional groups [39]. After the oxidation of Ti₃C₂ by H₂O₂, the intensity of Ti (III), Ti(II) and Ti–C bonds decrease but still can be distinguished in Ti₃C₂/Ti³⁺-TiO₂-1 and Ti₃C₂/Ti³⁺-TiO₂-2, which is in accordance with the fact that Ti₃C₂ layers are still preserved in these two samples. On the contrary, peaks for Ti(II) and Ti–C bonds are not observed in the Ti 2p spectra of Ti₃C₂/Ti³⁺-TiO₂-3, which could be attributed to the damage of Ti–C bonds and the oxidation of Ti(II) during the oxidizing process. The change in the chemical information of Ti atoms could help us in analyzing the formation of Ti_3C_2/Ti^{3+} -TiO₂ composites. According to the XPS spectra, Ti atoms in Ti_3C_2 have combined oxidation states of +2 and +3. H_2O_2 will firstly react with the Ti atoms on the surface of Ti_3C_2 . The oxidation of Ti atoms and the break of Ti-C bonds are mainly surface reactions. Fig. 3c gives the C1s spectra of Ti_3C_2 and Ti_3C_2/Ti^{3+} -TiO₂ structures. For as-prepared Ti_3C_2 , peaks at 282, 284.9, 286 and 289 eV are assigned to the vibration of C-Ti, C–C, C–O and O–C=O bonds. The peak at 284.9 eV was applied as a reference for the calibration of all binding energy. The C-Ti peaks disappeared in Ti_3C_2/Ti^{3+} -TiO₂ composites while the intensity of C–O and O–C=O bonds increased, which could be attributed to the partially oxidation of C atoms.

3.2. The performance of Ti_3C_2/Ti^{3+} -TiO₂ composites in the adsorption and PCO of acetaldehyde

The composites were then applied in the adsorption and degradation of acetaldehyde. Compared with P25 and Ti_3C_2 , higher volumes of acetaldehyde are adsorbed when Ti_3C_2/Ti^{3+} -TiO₂ composites are applied as the photocatalysts (Fig. 4a and Table 1). As indicated by Table 1, 0.1 g Ti_3C_2/Ti^{3+} -TiO₂-2 exhibit a strong affinity to acetaldehyde with 0.1004 ml gaseous acetaldehyde being adsorbed on its surface, followed by Ti_3C_2/Ti^{3+} -TiO₂-1 (0.0753 ml) due to the high BET SSA of these two samples. The volume of acetaldehyde absorbed on 0.1 g Ti_3C_2 and Ti_3C_2/Ti^{3+} -TiO₂-3 are 0.0568 ml and 0.0598 ml, respectively, in accordance with their smaller BET SSA. Interestingly, though exhibiting much smaller BET SSA, the volumes of acetaldehyde absorbed on Ti_3C_2 and Ti_3C_2/Ti^{3+} -TiO₂-3 are similar to that of TiO₂, which might be related to the more active adsorption sites provided by the unsaturated Ti atoms in Ti_3C_2 and its composites.

The performance of the composites in the photocatalytic degradation under both visible light (> 420 nm) and Xenon light were then

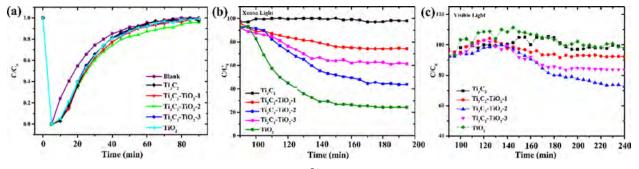


Fig. 4. (a) The dynamic adsorption of acetaldehyde by Ti_3C_2 , P25 and Ti_3C_2/Ti^{3+} -TiO₂ composites with no light illumination. The degradation of acetaldehyde by Ti_3C_2 , P25 and Ti_3C_2/Ti^{3+} -TiO₂ composites under the illumination of Xenon light (b) and visible light (c).

tested to testify the applicability of the Ti₃C₂/Ti³⁺-TiO₂ in the photoelimination of gaseous acetaldehyde. No degradation of acetaldehyde is observed when using pure Ti₃C₂ as the photocatalysts. Among the Ti₃C₂/Ti³⁺-TiO₂ composites, Ti₃C₂/Ti³⁺-TiO₂-2 shows the best performance in eliminating gaseous acetaldehyde. A comparison between the performance of Ti₃C₂/Ti³⁺-TiO₂ composites and commercial P25 is also given in Fig. 4. The performance of Ti₃C₂/Ti³⁺-TiO₂ composites are not as good as P25 under the irradiation of Xenon light, which might be attributed to the smaller amount of active TiO₂ photocatalysts in Ti₃C₂/Ti³⁺-TiO₂ compared with P25. However, under the irradiation of visible light (> 420 nm) (Fig. 4c), almost no degradation of acetaldehyde was observed when TiO₂-P25 or pure Ti₃C₂ is applied as the photocatalysts while Ti₃C₂/Ti³⁺-TiO₂ composites could degrade 27% of the flowing acetaldehyde.

3.3. Mechanism of the enhanced photocatalytic activity of Ti_3C_2/Tt^{3+} -TiO₂ composites

Interestingly, among all Ti₃C₂/Ti³⁺-TiO₂ composites, Ti₃C₂/Ti³⁺-TiO₂-2 gives the best performance other than Ti₃C₂/Ti³⁺-TiO₂-3, which is supposed to have the largest amount of active TiO₂ nanoparticles. This phenomenon might be related to the larger S_{BET} of Ti₃C₂/Ti³⁺-TiO₂-2 and the heterojunction structure formed by the TiO₂ nanoparticles and the surrounding Ti₃C₂ substrate. As reported previously, Ti₃C₂ terminated by –OH or –F groups could be regarded as a metallic conductor or semiconductor with narrow band-gaps ranging from 0.05 ~ 0.1 eV [26]. Though the application of Ti₃C₂ in the photodegradation of gaseous pollutants is limited due to its unsuitable valence and conduction band level, it could work as an efficient co-catalyst with TiO₂ by promoting the separation of photon-induced electron-hole pairs.

In addition to the adsorption of target molecules, the utilization of light, the effective separation of photon-induced electron-hole pairs and the generation of reactive radicals are also key factors in determining the performance of photocatalysts. The UV–vis spectra and the PL spectra of the samples are given in Fig. 5. No absorption of visible light is observed for TiO₂ due to its large bandgap while a strong absorbance could be seen in the whole visible and ultraviolet range for Ti₃C₂. As the oxidation extent increases, the absorbance of light with high wavelength gradually decreases. For Ti₃C₂/Ti³⁺-TiO₂-3, the absorbance edge at around 550 nm, which could be attribute to the formation of self-doped Ti³⁺-TiO₂ nanoparticles. The excitation of electrons in

 $\rm Ti_3C_2/Ti^{3\,+}\text{-}TiO_2$ composites may happen in the visible range, which is helpful for the effective utilization of the sunlight.

Fig. 5b gives the PL spectra of the samples excited by 320 nm light. As reported previously, the PL intensity is mainly related to the recombination rate of electron-hole pairs [40] and the intrinsic free charge density of the material [41]. Among all the samples, Ti₃C₂ shows a relative weaker PL signal, which is mainly a result of its intrinsic low free charge carrier density compared with TiO₂. The formation of Ti³⁺-TiO₂ nanoparticles would affect the PL spectra in two ways. On one hand, Ti³⁺-TiO₂ nanoparticles formed during the oxidation process would increase the free charge density of the Ti_3C_2/Ti^{3+} -TiO₂ composites. On the other hand, the formation of heterojunction structure could enable the injection of photon-induced holes from Ti³⁺-TiO₂ particles to Ti_3C_2 [33]. As an excellent charge storage host [42], Ti_3C_2 could accept the free charge carriers generated in TiO₂ and facilitate the effective separation of photon-induced electron-hole pairs, which would result in the lower PL intensity. Under the antagonism action of these two factors, Ti₃C₂/Ti³⁺-TiO₂-1 shows a weaker PL signal compared with Ti₃C₂. The lack of active TiO₂ nanoparticles limits the free charge density of Ti₃C₂/Ti³⁺-TiO₂-1, which in turn leads to its poor degradation efficiency. Further oxidation process would generate more Ti³⁺-TiO₂ particles in Ti₃C₂/Ti³⁺-TiO₂-2 and Ti₃C₂/Ti³⁺-TiO₂-3, and therefore stronger PL signals of these two samples. As illustrated by the weight ratio calculated according to the TG curves (Table S1), Ti₃C₂/ Ti³⁺-TiO₂-3 has the most amount of TiO₂ nanoparticles, which ensures the generation of the highest density of free carriers. Besides, the collapse of Ti₃C₂ layers is harmful to the spatial separation of electron-hole pairs. Therefore, the strongest PL signal is observed in Ti₃C₂/Ti³⁺-TiO₂-3. Though exhibiting a strong ability in generating free charge carriers, the rapid recombination and short lifetime of electrons and holes in Ti₃C₂/Ti³⁺-TiO₂-3 severely limits its performance in the photodegradation of acetaldehyde. Compared with Ti₃C₂/Ti³⁺-TiO₂-1 and $\mathrm{Ti}_3C_2/\mathrm{Ti}^{3\,+}\text{-}\mathrm{Ti}O_2\text{-}3,\ \mathrm{Ti}_3C_2/\mathrm{Ti}^{3\,+}\text{-}\mathrm{Ti}O_2\text{-}2$ not only has a large amount of Ti³⁺-TiO₂ nanoparticles, but also possesses a mosaic heterojunction structure, which prevents the recombination of electron-hole pairs and extends the lifetime of free charge carriers. These two effects ensures the generation of enough active radicals for the photo-degradation of acetaldehvde.

As reported previously, the adsorbed acetaldehyde molecules are mainly oxidized by the $\cdot O_2^-$ and $\cdot OH$ radicals [24]. The characterization of reactive radicals would be much helpful for us to predict and understand the performance of these composite photocatalysts in the PCO of acetaldehyde. The ESR spin trapping technique was applied to

Table 1

The BET specific surface area of Ti_3C_2 and Ti_3C_2/Ti^{3+} -TiO₂ composites and the corresponding volume of the acetaldehyde absorbed by the composites.

	TiO ₂	Ti_3C_2	$\mathrm{Ti}_3\mathrm{C}_2/\mathrm{Ti}^{3+}\text{-}\mathrm{Ti}\mathrm{O}_2\text{-}1$	$\mathrm{Ti}_3\mathrm{C}_2/\mathrm{Ti}^{3+}\text{-}\mathrm{Ti}\mathrm{O}_2\text{-}2$	$Ti_3C_2/Ti^{3+}-TiO_2-3$
BET SSA (m ² /g)	58.403	1.975	108.486	125.326	13.108
V _{acetaldehyde} (ml/g)	0.592	0.568	0.753	1.004	0.598

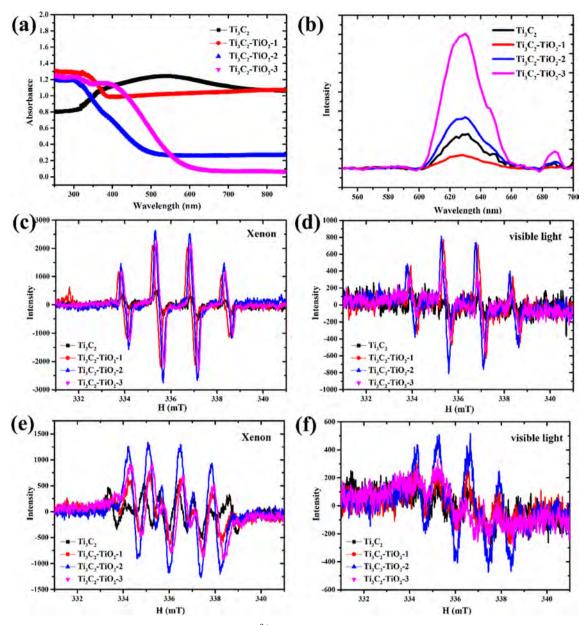


Fig. 5. The UV–vis spectra (a) and the PL spectra of Ti_3C_2 and Ti_3C_2/Ti^{3+} -TiO₂ composites. The DMPO spin-trapping ESR spectra of Ti_3C_2 and Ti_3C_2/Ti^{3+} -TiO₂ composites in aqueous dispersion (c, e) and methanol dispersion (d, f).

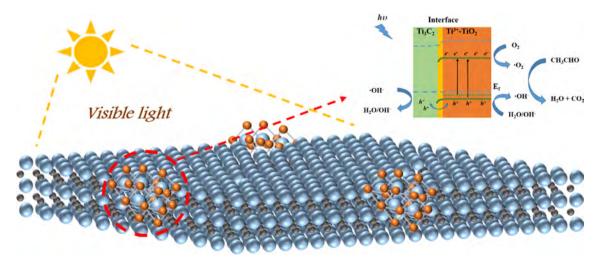


Fig. 6. Scheme of the Ti_3C_2/Ti^{3+} -TiO₂ composites and the transfer of charge carriers under the irradiation of visible light.

evaluate the ability of different photocatalysts in generating reactive radicals. The four-line ESR signals with intensity ratios of 1:2:2:1 (Fig. 5c and d) and 1:1:1:1 (Fig. 5e and f) in the spectra are assigned to the signals of \cdot OH and \cdot O₂⁻ radicals, respectively. Both Ti₃C₂ and Ti_3C_2/Ti^{3+} -TiO₂ composites generate $\cdot O_2^-$ and $\cdot OH$ radicals after being irradiated by xenon light for 5 min (Fig. 5c and e). The intensities of $\cdot O_2^-$ and $\cdot OH$ radicals generated by Ti_3C_2 are relatively low, which might be caused by the insufficient energy of photon-induced electrons and holes for the generation of the reactive radicals. Among all the Ti₃C₂/Ti³⁺-TiO₂ composites, Ti₃C₂/Ti³⁺-TiO₂-2 gives the strongest signal for the two reactive radicals, which makes it the most promising photocatalyst for the PCO of organic pollutants. The generation of more reactive radicals by Ti₃C₂/Ti³⁺-TiO₂-2 might be a combined result of the larger amount of TiO₂ nanoparticles compared with Ti₃C₂/Ti³⁺-TiO₂-1, the increased adsorption of O₂ and H₂O due to its large BET surface area and the effective separation of electron-hole pairs. The generation of reactive radicals were also characterized by using a filter to cut off the light with wavelength lower than 420 nm. Compared with the intensity of \cdot OH and \cdot O₂⁻ radicals under xenon light, spectra of these two reactive radicals obtained under the irradiation of visible light is slightly lower, while a similar trend between different samples is observed. The generation of reactive radicals is much more efficient in Ti₃C₂/Ti³⁺-TiO₂-2 than other composites or Ti₃C₂, which is in accordance with the photocatalytic performance of the samples.

Fig. 6 gives the illustration for the structure and the charge transfer in the Ti₃C₂/Ti³⁺-TiO₂ composites and the proposed mechanism for the photocatalytic reaction. When precisely control the oxidation process, a mosaic structure with Ti³⁺ self-doped TiO₂ nanoparticles embedded in the Ti₃C₂ layers could be synthesized. The existence of unsaturated Ti³⁺ ions would induce defect states inside the forbidden area of TiO₂ and enabled the generation of active electron-hole pairs under the irradiation of visible light. Theoretically calculation has proven that Ti₃C₂ terminated with both -O and -OH groups are metallic conductors [43], which makes them great candidate for accepting charge carriers generated by TiO₂. Due to the formation of Schottky junction at the interface, the electron flow from Ti³⁺-TiO₂ to Ti₃C₂ is suppressed, while photon-induced holes generated in TiO2 could be injected into Ti₃C₂ substrates [33]. The spatial separation could effectively prevent the recombination of electron-hole pairs and enable the formation of more reactive radicals. The produced $\cdot O_2^-$ and $\cdot OH$ radicals would act as a strong oxidizer in converting acetaldehyde into CO₂ and water. The control over the oxidation extent to form an embedded structure with enough self-doped TiO₂ nanoparticles would be an effective way in optimizing the performance of Ti₃C₂/Ti³⁺-TiO₂ composites.

4. Conclusion

In conclusion, a facile oxidation method was proposed for the synthesis of Ti_3C_2/Ti^{3+} -TiO₂ composites, which could be applied as an efficient photocatalyst for the degradation of gaseous acetaldehyde. Small TiO₂ nanoparticles with an average diameter of around 5 nm would form on Ti₃C₂ substrates, which exhibited a large BET surface area and a strong affinity for acetaldehyde molecules. By adjusting the concentration of the oxidant in the synthesis procedure, the amount of TiO₂ nanoparticles and the structure of the composites could be well controlled. Results indicated that the composite with a structure of TiO₂ nanoparticles embedded in the Ti₃C₂ layers showed the best performance in absorbing and degrading gaseous acetaldehyde. The embedded structure guarantees the closely contact and effective charge transfer between the two components while the formation of enough Ti³⁺-TiO₂ nanoparticles enables the generation of active electron-hole pairs. Photon-induced charge carriers generated in TiO₂ would transfer to Ti₃C₂ substrate, which facilitates the effective separation of electronhole pairs in TiO₂ and promotes the formation of reactive radicals. The existence of unsaturated Ti atoms enables the effective utilization of visible light by the Ti₃C₂-TiO₂ composites. 27% of acetaldehyde could

be degraded when $\rm Ti_3C_2/Ti^{3+}$ -TiO_2-2 is used as the photocatalyst under visible light, which is much higher compared with commercial TiO_2 photocatalysts. This study provides new sights into the design of photocatalysts for the elimination of indoor air pollutants with low concentration.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Acknowledgements

This work was financially supported by the National Key Research and Development Program of China (2016YFA0203000), Shanghai Sailing Program (18YF1426800), the National Natural Science Foundation of China (Grant No. 41907303), the NSFC-DFG bilateral organization program (Grant No. 51761135107) and the Scientific Research Program of Science and Technology Commission of Shanghai Municipality (Grant No. 19DZ1202600).

Appendix A. Supplementary data

Supplementary data to this article can be found online at https://doi.org/10.1016/j.apsusc.2020.147101.

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