

Controllable synthesis of triangle taper-like cobalt hydroxide and cobalt oxide†

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Triangle taper-like β -Co(OH)₂ and mesoporous Co₃O₄ microcrystals are synthesized by a simple solid-state crystal reconstruction approach. Ostwald ripening and successive dissolve-reconstruction processes were used to explain the formation mechanism. The electrochemical properties of the β -Co(OH)₂ and mesoporous Co₃O₄ electrodes were investigated by cyclic voltammetry measurements. The specific capacitances are 137.6, 124.8, 108.8 and 98.0 F g⁻¹ at scan rates of 5, 10, 20 and 50 mV s⁻¹ for β -Co(OH)₂; 91.5, 97.4, 90.7 and 70.9 F g⁻¹ for Co₃O₄ sample at scan rates of 5, 10, 20 and 50 mV s⁻¹. The magnetic properties also have been investigated at room temperature.

Introduction

Nanostructure materials are of great importance in many applications due to their special properties;^{1,2} in particular, they have attracted intensive research efforts in catalysts,³ delivery of drugs,⁴ lithium ion batteries (LIBs),⁵ and electrochemical supercapacitors.⁶ Many cobalt-based nanostructures, such as cubes,^{7,8} wires,⁹ rods¹⁰ and hierarchical columns¹¹ have been synthesized by various methods. For example, virus-templated Co₃O₄ nanowires have been demonstrated as improved anode materials for LIBs.¹² Lou and coworkers prepared needle-like Co₃O₄ nanotubes which showed ultrahigh capacity and rate capability.¹³ Shen and coworkers synthesized Co₃O₄ nanorods by the calcinations of cobalt hydroxide carbonate precursor, which showed superior catalytic properties at 77 K.¹⁴

Since mesoporous structures can provide large BET surface areas and channels for ion diffusion, they have received intensive attention for electrochemical applications. Single-crystal Co₃O₄ of porous structures templated by mesoporous silica have been prepared.^{15–17} Mesoporous Co₃O₄ nanowire arrays which were synthesized *via* a facile template-free and ammonia evaporation-induced method, exhibited an excellent electrochemical performance for LIB electrode materials.^{18,19} Lou and coworkers reported the solid formation of mesoporous Co₃O₄ nano-needles with a 3D single-crystalline framework, which demonstrated ultrahigh lithium storage properties.²⁰ Zhan and coworkers have prepared mesoporous Co₃O₄ with a hexagonal sheet-like structure by a simple solid-state formation process.²¹ Therefore, the solid-state formation process was widely adopted for the preparation of cobalt oxide.

Recently, mesoporous structures of Co(OH)₂ and Co₃O₄ have been synthesized as electrode materials for supercapacitors. For example, Xiong *et al.* and Wang *et al.* developed a morphologically tunable way²² and applied Co₃O₄ nanorods²³ as electrode

materials for supercapacitors. Zhou and coworkers also prepared mesoporous Co(OH)₂ films on different substrates for supercapacitors.²⁴ In addition, composites such as TiO₂/Co(OH)₂,²⁵ RuO₂/Co₃O₄²⁶ and Co₃O₄/carbon nanotubes²⁷ have been synthesized as electrode materials for supercapacitors. Although a lot of reports have been published on Co(OH)₂ and Co₃O₄ nanostructures and their application as the electrode materials for energy storage devices. However, to the best of our knowledge, there are no reports on the synthesis of triangle taper-like β -Co(OH)₂ and mesoporous Co₃O₄ microcrystal.

In the present paper, we report the synthesis of triangle taper-like β -Co(OH)₂ and mesoporous Co₃O₄ microcrystals *via* a simple solid-state crystal reconstruction approach. Their electrochemical performance as electrode materials for supercapacitors and magnetic properties has been investigated in this study.

Experimental

All chemicals were of analytical grade and used as received. Co(OH)₂ and Co₃O₄ samples were prepared as follows. Typically, 50 mL deionized water and 50 mL ammonia solution (25–28%) were added into a 250 mL three-necked flask, which was immersed into an oil bath at 95–100 °C. Then, 10 mL of 0.1 M Co(NO₃)₂·6H₂O was added dropwise. The reactants were magnetically stirred for 120 min and cooled down to room temperature. The product was harvested by filtration and washed with distilled water and absolute ethanol for several times and dried at 60 °C overnight. The pink powder was calcined at 400 °C for 4 h to get Co₃O₄.

Phase identification was performed on the powder X-ray diffraction pattern (XRD), using D/max 2550V X-ray diffraction-meter with Cu-K α irradiation at $\lambda = 1.5406$ Å. Field-emission scanning electron microscopy (FESEM), transmission electron microscopy (TEM) and high resolution transmission electron microscopy (HRTEM) were performed on JEM-2100F electron microscope with an accelerating voltage of 200 kV. The specific surface area was investigated by Brunauer-Emmett-Teller (BET) method at 77 K in N₂ atmosphere using Micromeritics ASAP 2010 surface area analyzer.

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All the electrochemical experiments were carried out by cyclic voltammetry (CV) in a three-electrode cell system using Parstat 2273 electrochemical station (Princeton applied research Co., Ltd., USA). The electrodes were prepared by the following steps. The mixture containing 80 wt% active materials, 10 wt% acetylene black and 10 wt% polyvinylidene fluoride (PVDF) binder were mixed well, and then pressed onto nickel foam (10 MPa) that served as a current collector (surface is 1 cm²). The typical mass load of electrode material is 5–8 mg. The electrolyte was 2 M KOH solution for Co(OH)₂ and Co₃O₄. The electrochemical behavior was characterized within a potential window of –0.3 to 0.5 V vs. SCE for Co(OH)₂ and –0.2 to 0.5 V vs. SCE for Co₃O₄. Platinum wire was used as a counter electrode. Magnetization was measured by a commercial Physical Properties Measurement System (PPMS, Quantum Design Inc.) under 2 T magnetic field at room temperature.

Results and discussion

1. Characterization of cobalt hydroxide and cobalt oxide structures

Fig. 1a shows the XRD pattern of the as-prepared triangle taper-like Co(OH)₂. All the diffraction peaks are well indexed to pure hexagonal phase of β-Co(OH)₂ according to JCPDS 30-0443 (hexagonal phase, space group: *P*3̄*m*1, *a*₀ = 3.183 Å, *c*₀ = 4.652 Å). Fig. 2a and c show the TEM and SEM images of the obtained β-Co(OH)₂, from which it is obviously observed that most of the products are triangle taper-like microcrystals with diameters ranging from sub-100 nm to 1 μm and lengths from 2.5–3.5 μm. The β-Co(OH)₂ microcrystals grew along [001] direction with *d*-spacing as 0.46 nm are well crystallized from the HRTEM image and SAED patterns (inset in Fig. 2a). The XRD pattern of the products obtained by annealing β-Co(OH)₂ at 400 °C for 4 h is shown in Fig. 1b. All the diffraction peaks are well indexed to pure cubic phase of Co₃O₄ according to JCPDS 42-1467 (cubic phase, space group: *Fd*3̄*m*, *a*₀ = 8.084 Å), indicating the formation of Co₃O₄ after annealing. The acute diffraction peaks verify good crystallization of the Co₃O₄ sample. They kept the triangle taper-like shape as shown in

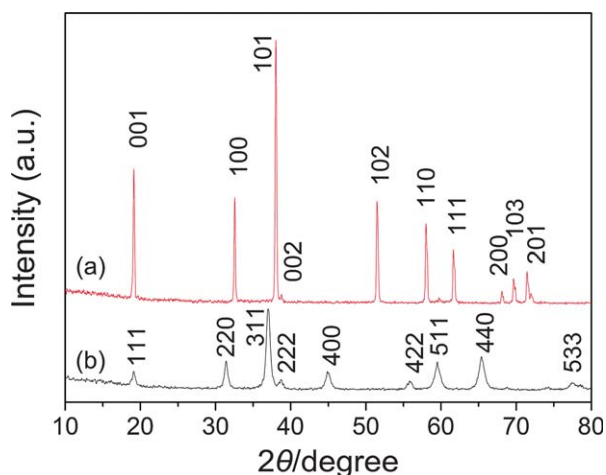


Fig. 1 XRD patterns of the triangle taper-like samples (a) β-Co(OH)₂, (b) Co₃O₄.

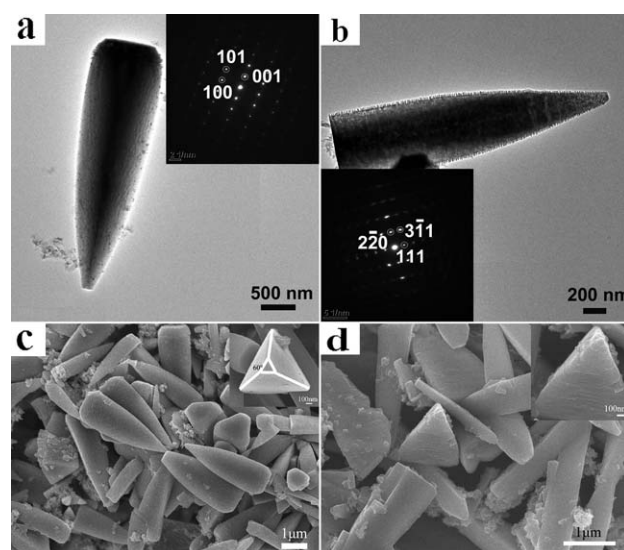


Fig. 2 TEM images of the triangle taper-like samples (a) β-Co(OH)₂, (b) Co₃O₄; SEM images of the triangle taper-like samples (c) β-Co(OH)₂, (d) Co₃O₄.

Fig. 2b. The porous structures could clearly be observed both in the low (Fig. 2b) and HRTEM image (Fig. 3b). The mesoscale pores formed in the transferring process of β-Co(OH)₂ to Co₃O₄ and phase transformation occurred at the same time (from hexagonal β-Co(OH)₂ to cubic phase Co₃O₄). As we know, β-Co(OH)₂ has a brucite-like layered structure and Co₃O₄ has a cubic structure.¹³ During the transformation process, Co³⁺ diffuse into the interlayer space and half of the Co²⁺ in the brucite-like sheets are also oxidized into Co³⁺.¹³ The cubic Co₃O₄ microcrystals grew along the [111] direction and the *d*-spacing is 0.46 nm, indicating that the (001) plane of β-Co(OH)₂ changed to (111) plane of Co₃O₄ directly.¹³ Similar results are observed in the previous reports which the same *d*-spacing value of Co(OH)₂ and Co₃O₄ are obtained.^{11,13} The inset in Fig. 2b is the corresponding SAED patterns, indexing as (111), (2–20) and (3–11) planes which belong to cubic Co₃O₄ phase. The pore diameters are about 5–10 nm as shown in the HRTEM image.

Fig. 4 shows the N₂ adsorption/desorption isotherms at 77 K of Co(OH)₂ and Co₃O₄ samples and the pore size distribution curves of the samples. For Co(OH)₂, the BET surface areas are 228 m² g^{–1} with an average pore size of 2.6 nm. The BET surface area is 47 m² g^{–1} for Co₃O₄ mesostructures and the pore size is 4–20 nm from the bimodal curves. The average pore diameter is

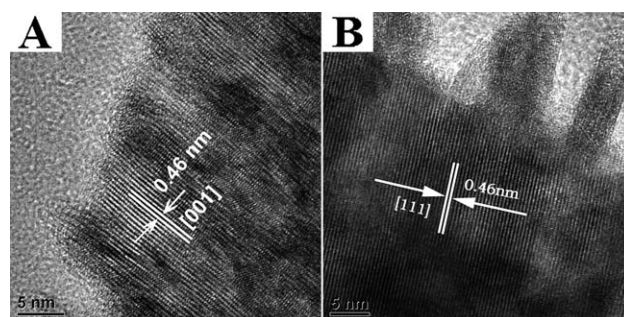


Fig. 3 HRTEM images of samples (a) β-Co(OH)₂, (b) Co₃O₄.

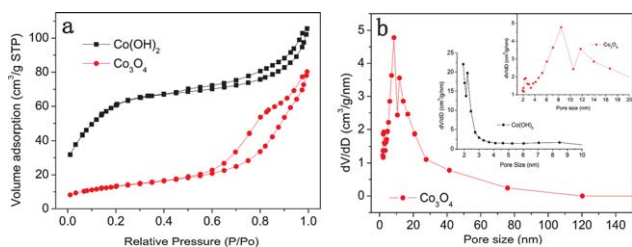


Fig. 4 (a) Nitrogen adsorption/desorption isotherms curves at 77 K of the triangle taper-like microcrystals; (b) pore size distribution curve of Co_3O_4 after calcined at 400 °C for 4 h; inset is the enlarged pore size distribution curve of Co_3O_4 and the pore size distribution curve of $\text{Co}(\text{OH})_2$.

9.1 nm, which coincided well with the HRTEM image. The BJH adsorption cumulative pore volume is 0.122 and 0.126 $\text{cm}^3 \text{g}^{-1}$ for $\text{Co}(\text{OH})_2$ and Co_3O_4 sample, respectively. It is expected that such mesoporous structure will provide better contact for the electrolyte and channels for ion diffusion.

2. Formation of cobalt hydroxide

In order to investigate the formation mechanism of the triangle taper-like $\beta\text{-Co}(\text{OH})_2$ microcrystals, detailed time-dependent experiments were carried out at 95–100 °C. From the TEM and SEM images of these products shown in Fig. 5 and 6, the morphology evolution of the structure is observed clearly. When the reaction time was several minutes (Fig. 5a), a bowtie-like nanocolumns with scale about 200 nm to 400 nm formed. With the reaction time increased to 60 min (Fig. 5b and Fig. 6a), the bowtie-like columns grew up, the diameter increased to 0.5–0.8 μm and length increased to 1.5–2.0 μm . After 90 min, columns with a smoother surface and the length from 2.0 μm to 3.0 μm are obtained. This crystal growth followed the typical

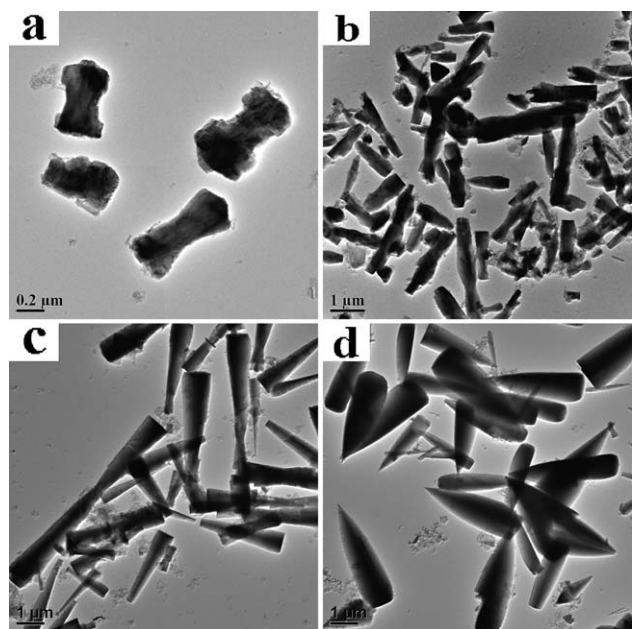


Fig. 5 TEM images of $\text{Co}(\text{OH})_2$ samples synthesized at different time (a) several minutes, (b) 60 min; (c) 105 min and 120 min.

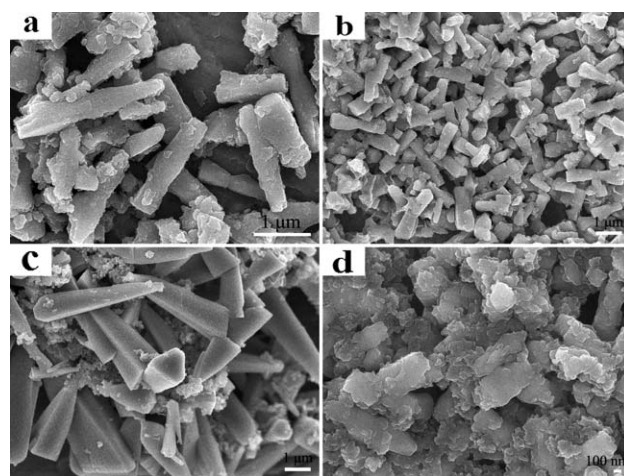


Fig. 6 SEM images of $\text{Co}(\text{OH})_2$ samples synthesized at different time (a) 60 min, (b) 90, (c) 180 and (d) 240 min.

Ostwald ripening process. When the reaction time was prolonged to 105 min (Fig. 5c), some triangle taper-like structures with length from 2.5–4.0 μm formed and small nanoparticles are observed. After 120 min, a taper-like structure with equilateral triangle at the tip and end are observed (Fig. 2c and inset). This process was controlled by a possible dissolve-reconstruction approach.²⁸ The triangle taper-like structure with length from 4.0–5.0 μm are formed when the reaction time prolonged to 180 min (Fig. 6c). The triangle taper structure was destroyed after 240 min (Fig. 6d), columns with rough surface and lots of nanoparticles are observed. The XRD curves of the $\text{Co}(\text{OH})_2$ prepared at different times are shown in Fig. S1 (ESI†). All the diffraction peaks are well indexed to pure hexagonal phase of $\beta\text{-Co}(\text{OH})_2$ according to JCPDS 30-0443. On the basis of experimental results, a possible formation mechanism in the growth process is shown in Fig. 7.

When the reaction time was less than 90 min, the typical Ostwald ripening process played the dominated role in the crystal growth. After 90 min, the dissolve-reconstruction approach in basic condition took over, and the two steps produced the triangle taper-like structures. According to these results, the chemical reactions occurred can be expressed as:

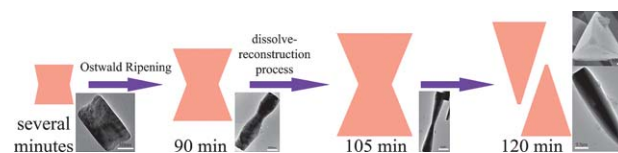
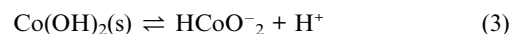
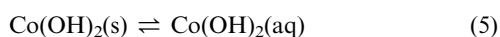


Fig. 7 Schematic illustration of the formation mechanism of triangle taper-like $\text{Co}(\text{OH})_2$ structure.

Following the reactions (1) to (4), the finally dissolve-reconstruction approach follows the reaction:



3. Electrochemical study

The electrochemical properties of the mesoporous $\beta\text{-Co(OH)}_2$ and Co_3O_4 samples were investigated by cyclic voltammetry (CV). Fig. 8 show the CV curves with different scan rates of the two samples. As shown in Fig. 8a, the peak P2 is due to the oxidation of Co(II) to Co(III) and the P4 corresponded to the reverse process; the anodic peak P1 is due to the oxidation of Co(III) to Co(IV) and the P3 is for the reverse process.²⁹ Fig. 8b is the CV curves of the mesoporous Co_3O_4 microcrystals at different scan rates, two pairs of redox peaks are visible in the CV curves. All the capacitive characteristics are different from the electric double-layer capacitance. It shows that the capacitance mainly results from a pseudo-capacitive capacitance caused by reversible electrochemical reaction. The specific capacitance values are calculated based on the CV results according to the equation shown in ref. 30. The specific capacitances are 137.6, 124.8, 108.8 and 98.0 F g^{-1} at scan rates of 5, 10, 20 and 50 mV s^{-1} for $\beta\text{-Co(OH)}_2$; 91.5, 97.4, 90.7 and 70.9 F g^{-1} for Co_3O_4 sample at scan rates of 5, 10, 20 and 50 mV s^{-1} , which are similar to the results reported before.¹⁹ Co_3O_4 microcrystals might have potential application as electrode materials for supercapacitors.

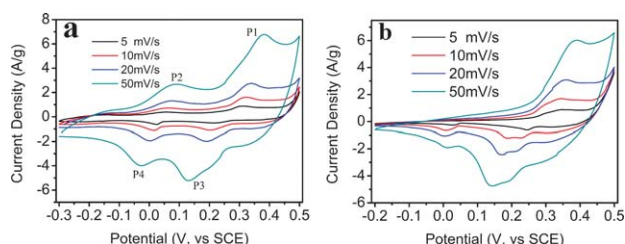


Fig. 8 Cyclic voltammetry curves at different scan rates (a) Co(OH)_2 , (b) Co_3O_4 .

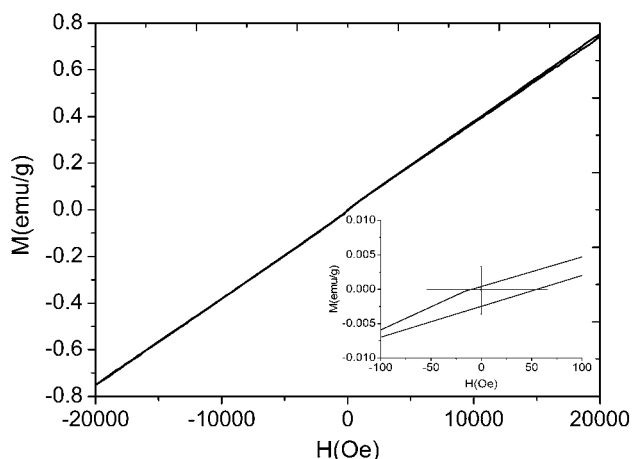


Fig. 9 Hysteresis loops of the triangle taper-like Co_3O_4 at room temperature. The inset is the magnified M - H hysteresis loop.

4. Magnetic study

The magnetic properties of the sample have been investigated (Fig. 9). The shape of the magnetic curve is very similar to Co_3O_4 porous nanotubes,³¹ nanowires³² and the previous study by our group.¹¹ The curves show a small ferromagnetic component, as a little low coercive force and remnant magnetization can be seen. The larger surface area of the Co_3O_4 (a BET surface area of $47 \text{ m}^2 \text{ g}^{-1}$) increases the uncompensated spins of surface, that leads to an increase of the coercive force and the horizontal shift of the hysteresis loop. With applied field of 2 T, the magnetization is about 0.75 emu/g at room temperature.

Conclusions

In summary, the triangle taper-like $\beta\text{-Co(OH)}_2$ and mesoporous Co_3O_4 microcrystals have been synthesized *via* a simple solid state crystal reconstruction approach and an Ostwald ripening and dissolve-reconstruction approach have been discussed. The specific capacitances are 91.5, 97.4, 90.7 and 70.9 F g^{-1} for Co_3O_4 sample at scan rates of 5, 10, 20 and 50 mV s^{-1} , these showed an improved electrochemical performance as electrode materials for supercapacitors. With applied field of 2 T, the magnetization is about 0.75 emu g^{-1} of the triangle taper-like Co_3O_4 at room temperature. The as-prepared mesoporous Co_3O_4 nanostructures are expected to have great applications in many fields.

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